GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SA-249 TP304N

Standard Specification for Welded Austenitic Steel Boiler, Superheater, Heat-Exchanger, and Condenser Tubes

Group - Ferrous Stainless Steel Alloys

Sub Group - ASME SA-249 TP304N Welded Austenitic Steel Boiler, Superheater, Heat-Exchanger, and Condenser Tubes

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Tubing

Chemical Composition		
Carbon	C %	0.080 max.
Manganese	Mn %	2.000 max.
Phosphorus	P %	0.045 max.
Sulphur	S %	0.030 max.
Silicon	Si %	1.000 max.
Chromium	Cr %	18.000 - 20.000
Nickel	Ni %	8.000 - 11.000
Nitrogen	N %	0.100 - 0.160
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	550 min.
Yield Strength in Mpa	240 min.
Elongation in %	35 min.
Reduction of Area in %	-
Hardness in BHN	183 max.
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
S30451	UNS	USA	Steel and Pipe
D 3698 STS 304N1	KS	Korea	Plate, Sheet and Strip
G 3214 SUS F 304N	JIS	Japan	Steel and Forging
J 405 304N	SAE	USA	Steel
A 358 304N	ASTM	USA	Steel and Pipe
A 943 TP304N	ASTM	USA	Steel and Pipe
A 276 304N	ASTM	USA	Bars and Shapes

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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